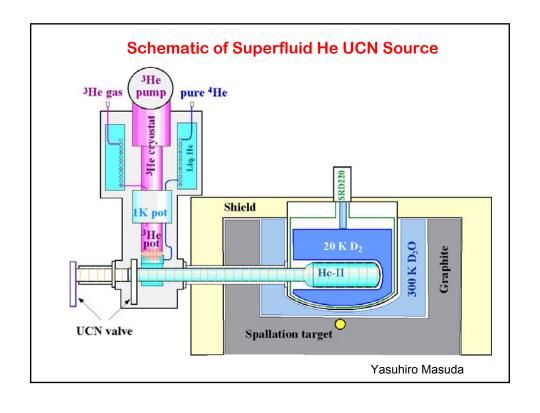
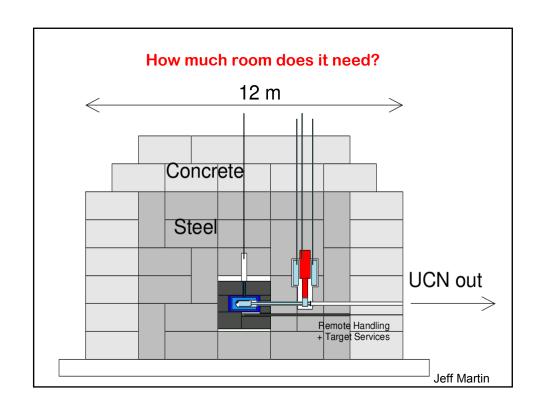
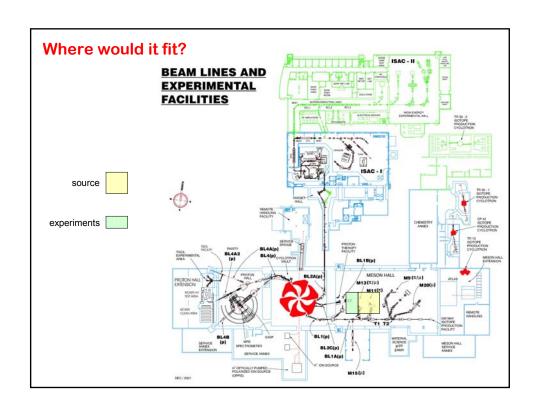
# An Ultra-Cold Neutron Facility for TRIUMF

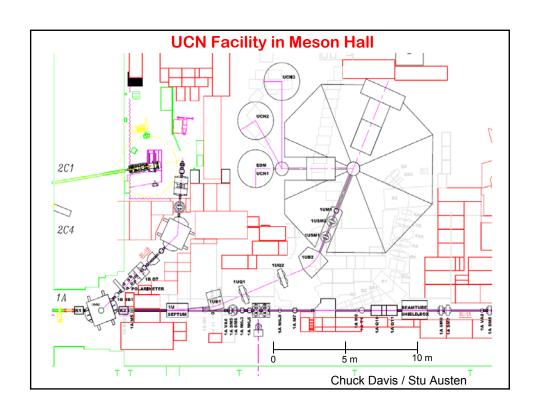
TRIUMF special 5-year plan EEC 26 March 2008

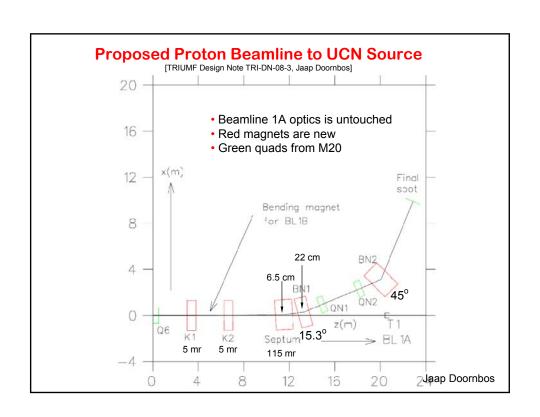
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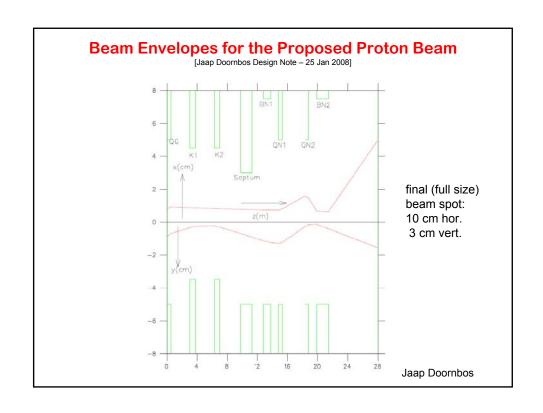






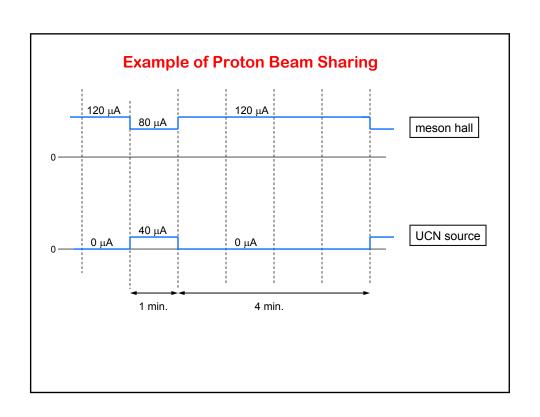






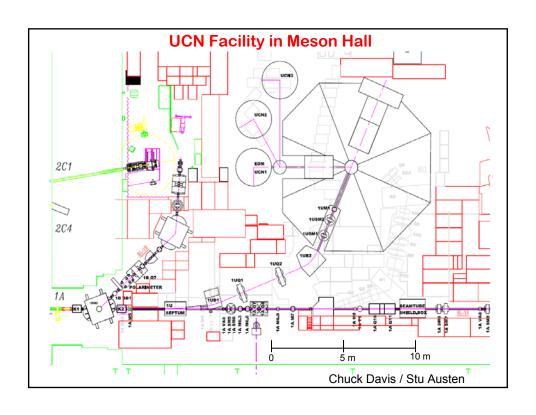


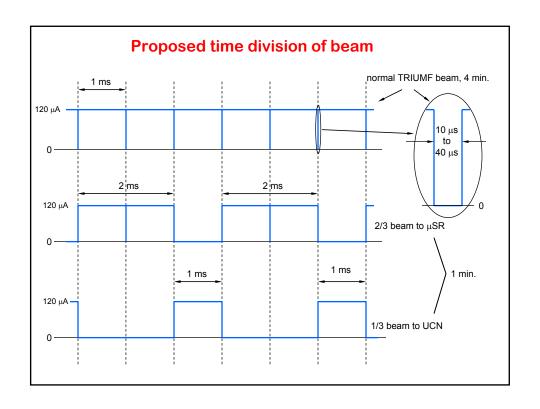




# **Constraints on beam sharing schemes**

- The cyclotron beam can't be interrupted for more than ~1ms (ISAC target)
- The instantaneous meson hall beam should be stable.





## **Features of the Proposed Beam Sharing Scheme**

- The beam tune of beamline 1A is untouched.
- The instantaneous beam current does not change.
- A gate could be delivered to experimenters during beam-blanking.
- Downstream users only loose ~7% of their averaged beam.

### **Requirements for the Kicker Magnets**

- Two magnets, each 24 mT x 0.75 m, 5 mr deflection.
- Would need about 1000 A, at least 1 ms flat-top
- Current rise and fall times (~5 μs).
- Low inductance (~2 μH; power cables would have to be short)
- Mike Barnes suggests a power supply with several high power semiconductors (IGBTs), capacitor charging power supplies and capacitor banks.
- Power supply is biggest task. Must deliver the fast rise and fall times as well as at flat-top with low (<5%, 1% preferred) ripple and rapid cycle time.</li>
- We definitely need some serious engineering on the kickers. Eventually we would need to test a prototype.

How much will all this cost?

### **Magnet Requirements**

Magnet	Bend	Source	Power supply
K1 †	5 mr	new	new
K2 †	5 mr	new	new
1U septum	115 mr	new	new
1UB1	15 deg	new	M11
1UQ1	focus	M20	M11
1UQ2	focus	M20	M11
1UB2	45 deg	new	1B

- Need 5 new magnets and 3 new power supplies.
- † The kickers, K1 and K2 will require engineering and prototyping.

### **Estimating Magnet Costs**

### Some examples of magnets:

S-bend dipole at ISAC – 5 cm gap, 1.35 Tesla x 0.91 m = 1.23 T.m \$48 k 2AB1/2 Dipole, 1997 – 10 cm gap, 1.43 Tesla x 1.23 m = 1.77 T.m \$119 k

#### We want:

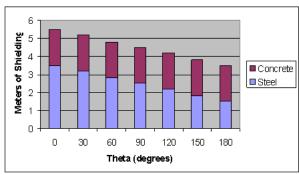
BN1 - 10 cm gap, 0.973 T x 1.0 m = 0.973 T.m BN2 - 10 cm gap, 1.785 T x 1.6 m = 2.86 T.m should allow ~\$100 k each.

The septum could be expensive. The one downstream of T1 was almost \$700k because it is very rad-hard.

The kickers are only 0.024 T  $\times$  0.75 m, but are fast and have fast power supplies of special design.

Ewart suggests that, including the power supplies we have to buy, that we allow an average of \$250k for each of the 5 magnets.





- calculations by Anne Trudel, assuming 40  $\mu$ A, 500 MeV protons stopping in tungsten target
- assumes 0.5 m empty space around target (no moderator)
- figure shows shielding needed to reduce dose to 3 μSv/hr outside shielding
- integrating shielding gives 125 m³ steel and 375 m³ concrete not allowing for practicalities of stacking the blocks.

### **Estimating Shielding Costs**

TRIUMF Shielding Cost Experience, TRI-DN-89-K26:

removable concrete: \$800/m³ steel plate block (M20): \$11,900/m³

off-grade steel ingots (M20): \$8000/m³ In 2008 dollars, let's allow \$1200/m³ for concrete and \$12000/m³ for steel

In 1997,TRIUMF got 125  $m^3$  of re-cycled slightly radioactive steel for \$10k (\$80/ $m^3$ ). Dominated by shipping costs. Say \$300/ $m^3$  in 2008.

For shielding volume add 20% to Anne's integrated volumes, giving  $150 \, \text{m}^3$  steel, and  $450 \, \text{m}^3$  concrete.

### **Summary of Major Costs**

<u>Item</u>	Unit Cost	<u>Total</u>
UCN source apparatus		\$2.4 M
5 magnets	\$250 k	\$1.25 M
Installation	\$250 k per magnet	\$1.25 M
Moderator		\$1 M - \$3 M
150 m <sup>3</sup> steel	\$300/m <sup>3</sup> - \$12000/m <sup>3</sup>	\$45 k - \$1.8 M
450 m³ removable concrete	\$1200/m <sup>3</sup>	\$540 k
Total		\$6.5 M - \$10.2 M

# Other Costs (may be covered by \$1.25M "installation")

- Stands, vacuum boxes, pipes, bellows, monitors, safety equipment,...
- Spallation target cooling loop
- Room temperature heavy water system.
- Liquid helium supply system (new central helium liquefier separate budget)
- Remote handling equipment

### **TRIUMF** infrastructure support

- engineering and prototyping of fast kicker -- Mike Barnes estimates engineer, designer and technician on 50% for 2 years (3 FTE-year).
- detailed cost estimates for the project 1 FTE-year
- project engineer and project manager.
- engineering, design, and technical support for actual installation

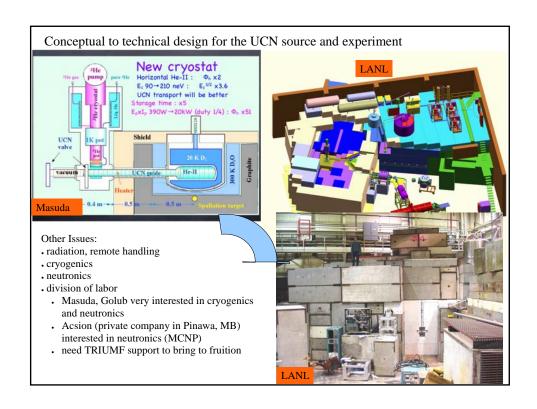
### Recap

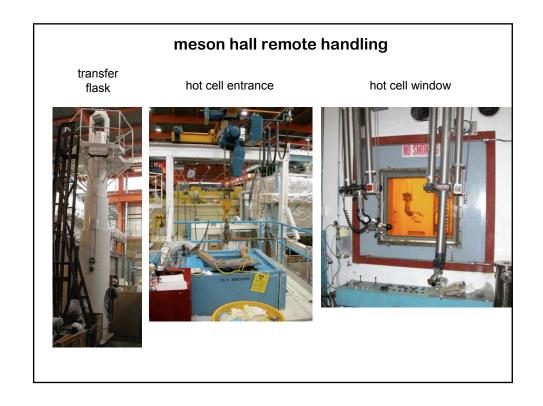
- It is feasible to build an Ultra Cold Neutron Source at TRIUMF
- Development of the heart of the source can proceed initially in Japan
- The source would need a 40 μA proton beam which can be split off from the existing meson hall beam using kickers
   Detailed costing, and engineering of details should begin as soon as
- possible at TRIUMF

### **Summary**

- This is a good project
- TRIUMF can do it

# **END**





# Cost and Schedule

### **UCN-A Construction (Capital Equipment) Costs:**

### \$454K DOE

- \$308K for the source and \$146K for the experiment

### \$640K NSF

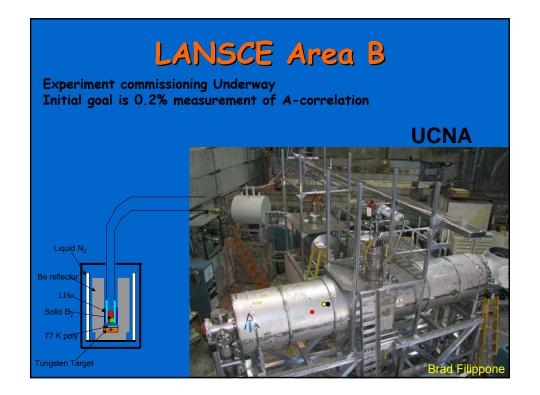
- SCS and AFP/polarizer magnets

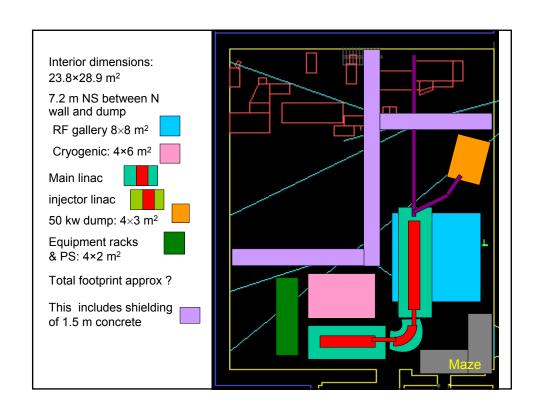
### \$4.1M from collaborating institutions

We are not requesting any additional construction funds from either the NSF or the DOE for the current UCN-A measurement.

Rescoping the capabilities of the source and integrating with LANSCE's resource scheduling produced delays, however, it also produced cost savings of 50,000\$/mo in operations

A.R.Young





			[Jaap Doornbos Design Note – 25 Jan 2008]							
nent	Length (m)	Field (kG)	radius (cm)	angle						
	0.5238	1.98	5.156							
	$\frac{2.50}{0.75}$	0.24		5 mr						
	2.50									
	0.75 $2.75$	0.24		5 mr						
	1.50	2.79		115 mr						
		9.73		15.34 deg						
	1.00	3.10		10.54 deg						
	0.5238	3.00	5.156							
		3.00	5 156							
	1.00	0.00	0.100							
	1.60	17.85		$45.0 \deg$						
	A Q6 ift or K1 ift tum ift QN1 ift QN2 ift BN2	(m)  A Q6 0.5238 ift 2.50 or K1 0.75 ift 2.50 or K2 0.75 ift 2.75 cum 1.50 ift 1.50 BN1 1.00 QN1 0.5238 ift 3.00 QN2 0.5238 ift 1.00 BN2 1.60	(m) (kG)  A Q6 0.5238 1.98 ift 2.50 or K1 0.75 0.24 ift 2.50 or K2 0.75 0.24 ift 2.75 cum 1.50 2.79 ift 1.50 BN1 1.00 9.73 ift 1.00 QN1 0.5238 3.00 ift 3.00 QN2 0.5238 3.00 ift 1.00 BN2 1.60 17.85	(m) (kG) (cm)  A Q6 0.5238 1.98 5.156 ift 2.50 or K1 0.75 0.24 ift 2.50 or K2 0.75 0.24 ift 2.75 cum 1.50 2.79 ift 1.50 BN1 1.00 9.73 ift 1.00 QN1 0.5238 3.00 5.156 ift 3.00 QN2 0.5238 3.00 5.156 ift 1.00 BN2 1.60 17.85						

